

# Penakril Primer

## Technical Data Sheet



### Product description

Penguin Penakril Primer is a primer which based on acrylic copolymer and it has resistance to hard weather conditions and acting as an adhesive bridge between paint and surface. It reduces paint consumption, spreads easily and makes a smooth, matt surface appearance on the surface. The product is cleanable and washable. It is environmentally friendly and odorless.

### Sphere of usage

It can be used on all types of exterior surfaces such as walls, ceilings, putty, plaster, concrete, plasterboard and betopan.

### Surface preparation

Before application, the surface must be cleaned of old paint residues, dust, dirt and oil residues. Surface temperature should be between +5-+30°C, relative humidity should not exceed 80%. The product can be diluted with water up to 10%.

### Film thickness and spreading rate

	Min	Max
Film thickness, dry ( $\mu\text{m}$ )	20	30
Film thickness, wet ( $\mu\text{m}$ )	60	85
Theoretical spreading rate ( $\text{m}^2/\text{lt}$ )	8.5	12

### Physical specifications

Color	White (Can be painted with Multicolor system)
Solid content	57%±2 (by volume)
Density (gr/ml)	1.64±0.02
Viscosity (25°C) KU	115±5
Gloss level	Matt
Thinner	It can be diluted with water up to 5-10%

### Paint consumption

Depending on the surface smoothness and the method of application, a single layer of 1 kg can be painted on an area of 10-13  $\text{m}^2$ . The consumption is affected by the roughness and porosity of the surface to be painted, as well as the method and conditions of painting.

### Application methods

Spray	Airless spray or convention spray can be used
Brush	Appreciate
Roller	Appreciate

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### Values for an airless spray

Pressure	140 - 190 kg/sm <sup>2</sup> (2100 p.s.i.)
Spraying gun transition size	0.021'' - 0.027''
Spraying Angle	65° - 80°
Filter	The cleanliness of the filter must be observed

### Drying duration

The drying time mainly depends on the weather conditions, the thickness of the applied layer and the number of applied layers. The table below shows the approximate drying time of the paint depending on the air temperature.

- The area to be painted should be well ventilated (Open air or free air circulation)
- The paint should be applied at the recommended thickness
- The Relative humidity should not exceed 70%

Weather temperature	10°C	23°C	40°C
Top drying	6 hours	3 hours	1 hours
Full drying	8 hours	4 hours	2 hours
Second layers, min	6 hours	3 hours	1 hours

### Storage conditions

The paint should be stored in dry, cool, well-ventilated warehouses without direct sunlight, between +5°C and +35°C without opening the lid. It should be mixed well before use. Shelf life is 3 years in unopened packaging.

### Packing types

Paint is produced in 15 lt plastic containers.

### The implementing operator

This product is intended for professional use. The applicator or operator must be experienced and knowledgeable about the product. The person in question shall mix and apply the paint according to the specification. Employees participating in the application must be provided with safety equipment.

### Product color

It can be painted in any color with water-based pastes. There may be slight variations in product color from batch to batch.

### Attention

The above information is based on results obtained from laboratory tests and field applications. In applications outside the company's control, the company is solely responsible for the quality of the paint. It is not responsible for problems that may arise from implementation and application errors.

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### Health and safety regulations

Follow the instructions on the container. Store in warehouses where there is no possibility of high temperatures and sparks. Use in well-ventilated areas. In case of contact with the skin during use, it should be washed with a suitable solvent and then with soap and water. In case of eye contact, wash with plenty of water and seek medical attention if necessary.

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S 2	: Keep out of reach of children.
S 3 / 7	: Keep the container in a cool place with the mouth closed/
S 24 / 25	: Avoid contact with eyes and skin.
S 29	: Do not dispose of in drains.
S 46	: In case of ingestion, consult a doctor immediately, show the container or label.

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**Note:** "CMT GROUP" LLC reserves the right to change the information on the technical data page without notice.

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