

Penakril

Technical Data Sheet



Product description

Penguin Penakril is a high-quality, acrylic copolymer based emulsion which ensures the breathability of the surface. It has high coverage, spreads easily on the surface and makes a smooth, matt or semi-gloss (Penguin Penakril Silk) surface appearance. The product is cleanable and washable. It is environmentally friendly and odorless.

Sphere of usage

It can be used on all types of exterior surfaces such as walls, ceilings, putty, plaster, concrete, plasterboard and betopan.

Surface preparation

Before application, the surface must be cleaned of old paint residues, dust, dirt and oil residues. To obtain a smooth surface, the surface should be plastered, then if necessary, the surface should be sandblasted and primed with Penguin Binder. After 2-3 hours of primer application, the surface is ready for painting. Surface temperature should be between +5-+30°C, relative humidity should not exceed 80%. The product can be diluted with water up to 10%. It is applied in two layers with a brush or roller. Wait 4-6 hours between coats (depending on room temperature).

Film thickness and spreading rate

	Min	Max
Film thickness, dry (μm)	25	35
Film thickness, wet (μm)	70	95
Theoretical spreading rate (m^2/lt)	10.6	14.8

Physical specifications

Color	Baza P, Baza D, Baza TR (Can be painted with Multicolor system)	
Solid content	Penguin Penakril	57%±2 (by volume)
	Penguin Penakril Silk	64%±2 (by volume)
Density (gr/ml)	Penguin Penakril	1.62±0.02
	Penguin Penakril Silk	1.38±0.02
Viscosity (25°C) KU	Penguin Penakril	115±5
	Penguin Penakril Silk	105±5
Gloss level	Penguin Penakril	Matt
	Penguin Penakril Silk	Semi gloss
Thinner	It can be diluted with water up to 5-10%	

"CMT GROUP" LLC

Address: Badamdar shos. 27, Baku, Azərbaycan
Tel: (+994 12) 345 04 05
Faks: (+994 12) 345 04 06
E-mail: office@cmt.com.az
Web-site: www.penguin.az



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Paint consumption

Depending on the surface smoothness and the method of application, a single layer of 1 kg can be painted on an area of 10-13 m². The consumption is affected by the roughness and porosity of the surface to be painted, as well as the method and conditions of painting.

Application methods

Spray	Airless spray or convention spray can be used
Brush	Appreciate
Roller	Appreciate

Values for an airless spray

Pressure	140 - 190 kq/sm ² (2100 p.s.i.)
Spraying gun transition size	0.021'' - 0.027''
Spraying Angle	65° - 80°
Filter	The cleanliness of the filter must be observed

Drying duration

The drying time mainly depends on the weather conditions, the thickness of the applied layer and the number of applied layers. The table below shows the approximate drying time of the paint depending on the air temperature.

- The area to be painted should be well ventilated (Open air or free air circulation)
- The paint should be applied at he recommended thickness
- The Relative humidity should not exceed 70%

Weather temperature	10°C	23°C	40°C
Top drying	6 hours	3 hours	1 hours
Full drying	8 hours	4 hours	2 hours
Second layes, min	6 hours	3 hours	1 hours

Storage conditions

The paint should be stored in dry, cool, well-ventilated warehouses without direct sunlight, between +5°C and +35°C without opening the lid. It should be mixed well before use. Shelf life is 3 years in unopened packaging.

Packing types

Penguin Penakril is produced in 2.5 lt, 7.5 lt and 15 lt plastic containers.

Penguin Penakril Silk is produced in 2.25 lt, 6.75 lt and 15 lt plastic containers.

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The implementing operator

This product is intended for professional use. The applicator or operator must be experienced and knowledgeable about the product. The person in question shall mix and apply the paint according to the specification. Employees participating in the application must be provided with safety equipment.

Product color

It can be painted in any color with water-based pastes. There may be slight variations in product color from batch to batch.

Attention

The above information is based on results obtained from laboratory tests and field applications. In applications outside the company's control, the company is solely responsible for the quality of the paint. It is not responsible for problems that may arise from implementation and application errors.

Health and safety regulations

Follow the instructions on the container. Store in warehouses where there is no possibility of high temperatures and sparks. Use in well-ventilated areas. In case of contact with the skin during use, it should be washed with a suitable solvent and then with soap and water. In case of eye contact, wash with plenty of water and seek medical attention if necessary.

S 2	: Keep out of reach of children.
S 3 / 7	: Keep the container in a cool place with the mouth closed/
S 24 / 25	: Avoid contact with eyes and skin.
S 29	: Do not dispose of in drains.
S 46	: In case of ingestion, consult a doctor immediately, show the container or label.

Note: "CMT GROUP" LLC reserves the right to change the information on the technical data page without notice.

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