

Penakril

Technical Data Sheet



Product description

Penguin Penakril is an acrylic copolymer based emulsion which is durable to bad weather conditions. It has a wide spreading function, spreads easily on the surface and gives smooth matt view.

Sphere of usage

It can be used on the surfaces like exterior wall, priming, plaster, concrete, plasterboard and betopan. The temperature of surface must be between +5°C and +30°C during application and humidity can be maximum 80%. It can be thinned with 10% water.

Film thickness and spreading rate

	Minimum	Maximum
Film thickness, dry (μm)	25	35
Film thickness, wet (μm)	70	95
Theoretical spreading rate (m^2/l)	10.6	14.8

Physical specifications

Color	Can be painted with water-based pastes
Dry residue content (weight %)	65 \pm 2
Density (gr/cm^3)	1.62 \pm 2
Viscosity	120 \pm 5
Shine	Matt

Surface preparation

Surface must be cleaned from dust, dirt, oil substances and old paints.

Application methods

Spray	Airless spray or convention spray can be used
Brush	Appreciate
Roller	Appreciate

Drying duration

Drying duration depends on weather conditions, thickness and number of layers. In the table below, approximate drying duration is shown in different temperatures.

- Surface must be good-ventilated (Open air or free air circulation)

- Paint must be applied in recommended thickness
- Thickness must be determined according to the number of layers

Weather temperature	10°C	23°C	40°C
Top drying	6 hour	3 hour	1 hour
Full drying	8 hour	4 hour	2 hour
Second layer, minimum	6 hour	3 hour	1 hour

Storage conditions

Paint must be stored without opening in dry, cool, good ventilated places where there is not any risk for high temperature and sparks. It is recommended to mix the paint before usage.

Packing types

Paint is produced in 2.5 l, 7.5 l and 15 l plastic containers.

Health and safety rules

Follow the rules on the containers. Store in depots where there is not any risk for high temperature and sparks. Use in good-ventilated places. If there is a contact with paint, first clean it with proper solvent and then wash skin with water and soap. If eyes contact with paint, it must be cleaned water and doctor intervention is important.